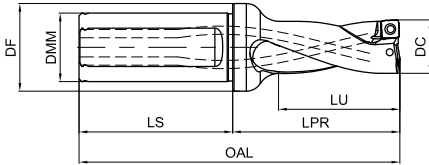


GHDS-2D

GHDS-2D Indexable Drills

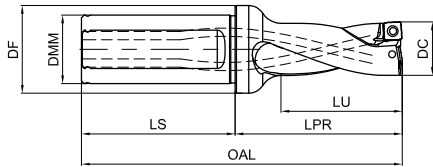


| Dia. | Drilling body | Dimension (mm) | | | | | | | Stock | Insert |
|------|----------------------|----------------|-----|----|----|----|-----|-----|-------|------------|
| | | DC | DMM | DF | LS | LU | LPR | OAL | | |
| 14 | GHD-140-2D-FC20-Q04S | 14 | 20 | 25 | 50 | 31 | 44 | 94 | ● | QPMG040204 |
| 14.5 | GHD-145-2D-FC20-Q04S | 14.5 | 20 | 25 | 50 | 33 | 46 | 96 | ● | |
| 15 | GHD-150-2D-FC20-Q04S | 15 | 20 | 25 | 50 | 35 | 47 | 97 | ● | |
| 15.5 | GHD-155-2D-FC20-Q04S | 15.5 | 20 | 25 | 50 | 37 | 49 | 99 | ● | |
| 16 | GHD-160-2D-FC20-Q05S | 16 | 20 | 25 | 50 | 37 | 51 | 101 | ● | QPMG050204 |
| 16.5 | GHD-165-2D-FC20-Q05S | 16.5 | 20 | 25 | 50 | 38 | 52 | 102 | ● | |
| 17 | GHD-170-2D-FC25-Q05S | 17 | 25 | 32 | 56 | 38 | 53 | 109 | ● | |
| 17.5 | GHD-175-2D-FC25-Q05S | 17.5 | 25 | 32 | 56 | 39 | 55 | 111 | ● | |
| 18 | GHD-180-2D-FC25-Q05S | 18 | 25 | 32 | 56 | 41 | 56 | 112 | ● | QPMG060204 |
| 18.5 | GHD-185-2D-FC25-Q05S | 18.5 | 25 | 32 | 56 | 42 | 57 | 113 | ● | |
| 19 | GHD-190-2D-FC25-Q06S | 19 | 25 | 32 | 56 | 42 | 58 | 114 | ● | |
| 19.5 | GHD-195-2D-FC25-Q06S | 19.5 | 25 | 32 | 56 | 44 | 60 | 116 | ● | |
| 20 | GHD-200-2D-FC25-Q06S | 20 | 25 | 32 | 56 | 44 | 61 | 117 | ● | QPMG07T306 |
| 20.5 | GHD-205-2D-FC25-Q06S | 20.5 | 25 | 32 | 56 | 45 | 62 | 118 | ● | |
| 21 | GHD-210-2D-FC25-Q06S | 21 | 25 | 32 | 56 | 47 | 64 | 120 | ● | |
| 21.5 | GHD-215-2D-FC25-Q06S | 21.5 | 25 | 32 | 56 | 48 | 65 | 121 | ● | |
| 22 | GHD-220-2D-FC25-Q06S | 22 | 25 | 32 | 56 | 49 | 66 | 122 | ● | QPMG07T306 |
| 22.5 | GHD-225-2D-FC25-Q06S | 22.5 | 25 | 32 | 56 | 51 | 68 | 124 | ● | |
| 23 | GHD-230-2D-FC25-Q07S | 23 | 25 | 32 | 56 | 50 | 69 | 125 | ● | |
| 23.5 | GHD-235-2D-FC25-Q07S | 23.5 | 25 | 32 | 56 | 51 | 70 | 126 | ● | |
| 24 | GHD-240-2D-FC25-Q07S | 24 | 25 | 32 | 56 | 53 | 71 | 127 | ● | QPMG07T306 |
| 24.5 | GHD-245-2D-FC25-Q07S | 24.5 | 25 | 32 | 56 | 55 | 73 | 129 | ● | |
| 25 | GHD-250-2D-FC25-Q07S | 25 | 25 | 32 | 56 | 54 | 74 | 130 | ● | |
| 25.5 | GHD-255-2D-FC32-Q07S | 25.5 | 32 | 40 | 60 | 55 | 76 | 136 | ● | |
| 26 | GHD-260-2D-FC32-Q07S | 26 | 32 | 40 | 60 | 56 | 77 | 137 | ● | QPMG07T306 |
| 26.5 | GHD-265-2D-FC32-Q07S | 26.5 | 32 | 40 | 60 | 58 | 78 | 138 | ● | |
| 27 | GHD-270-2D-FC32-Q07S | 27 | 32 | 40 | 60 | 59 | 79 | 139 | ● | |

● Stock ○ Available upon order

GHDS-2D

GHDS-2D Indexable Drills



| Dia. | Drilling body | Dimension (mm) | | | | | | | Stock | Insert |
|------|----------------------|----------------|-----|----|----|----|-----|-----|-------|------------|
| | | DC | DMM | DF | LS | LU | LPR | OAL | | |
| 27.5 | GHD-275-2D-FC32-Q09S | 27.5 | 32 | 40 | 60 | 61 | 81 | 141 | ● | QPMG09T308 |
| 28 | GHD-280-2D-FC32-Q09S | 28 | 32 | 40 | 60 | 60 | 82 | 142 | ● | |
| 28.5 | GHD-285-2D-FC32-Q09S | 28.5 | 32 | 40 | 60 | 62 | 83 | 143 | ● | |
| 29 | GHD-290-2D-FC32-Q09S | 29 | 32 | 40 | 60 | 63 | 84 | 144 | ● | |
| 29.5 | GHD-295-2D-FC32-Q09S | 29.5 | 32 | 40 | 60 | 65 | 86 | 146 | ● | |
| 30 | GHD-300-2D-FC32-Q09S | 30 | 32 | 40 | 60 | 65 | 87 | 147 | ● | |
| 30.5 | GHD-305-2D-FC32-Q09S | 30.5 | 32 | 40 | 60 | 68 | 89 | 149 | ● | |
| 31 | GHD-310-2D-FC40-Q09S | 31 | 40 | 48 | 70 | 67 | 90 | 160 | ● | |
| 31.5 | GHD-315-2D-FC40-Q09S | 31.5 | 40 | 48 | 70 | 68 | 91 | 161 | ● | |
| 32 | GHD-320-2D-FC40-Q09S | 32 | 40 | 48 | 70 | 70 | 92 | 162 | ● | |
| 32.5 | GHD-325-2D-FC40-Q09S | 32.5 | 40 | 48 | 70 | 72 | 94 | 164 | ● | |
| 33 | GHD-330-2D-FC40-Q09S | 33 | 40 | 48 | 70 | 71 | 95 | 165 | ● | |
| 33.5 | GHD-335-2D-FC40-Q11S | 33.5 | 40 | 48 | 70 | 73 | 97 | 167 | ● | |
| 34 | GHD-340-2D-FC40-Q11S | 34 | 40 | 48 | 70 | 75 | 98 | 168 | ● | |
| 34.5 | GHD-345-2D-FC40-Q11S | 34.5 | 40 | 48 | 70 | 76 | 99 | 169 | ● | |
| 35 | GHD-350-2D-FC40-Q11S | 35 | 40 | 48 | 70 | 78 | 101 | 171 | ● | |
| 35.5 | GHD-355-2D-FC40-Q11S | 35.5 | 40 | 48 | 70 | 79 | 102 | 172 | ● | |
| 36 | GHD-360-2D-FC40-Q11S | 36 | 40 | 48 | 70 | 78 | 104 | 174 | ● | |
| 36.5 | GHD-365-2D-FC40-Q11S | 36.5 | 40 | 48 | 70 | 80 | 105 | 175 | ● | QPMG110408 |
| 37 | GHD-370-2D-FC40-Q11S | 37 | 40 | 48 | 70 | 80 | 105 | 175 | ● | |
| 37.5 | GHD-375-2D-FC40-Q11S | 37.5 | 40 | 48 | 70 | 81 | 106 | 176 | ● | |
| 38 | GHD-380-2D-FC40-Q11S | 38 | 40 | 48 | 70 | 82 | 108 | 178 | ● | |
| 38.5 | GHD-385-2D-FC40-Q11S | 38.5 | 40 | 48 | 70 | 84 | 109 | 179 | ● | |
| 39 | GHD-390-2D-FC40-Q11S | 39 | 40 | 48 | 70 | 85 | 110 | 180 | ● | |
| 39.5 | GHD-395-2D-FC40-Q11S | 39.5 | 40 | 48 | 70 | 85 | 112 | 182 | ● | |
| 40 | GHD-400-2D-FC40-Q11S | 40 | 40 | 48 | 70 | 86 | 113 | 183 | ● | |

● Stock ○ Available upon order