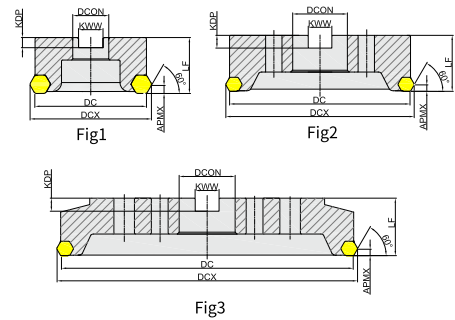


Face Milling

MFB160

Arbor



Ordering Code	Dia-meter	Teeth	Dimension(mm)						APMX	Suitable for	Coolant	Shim	Shape	Stock
			DC	DCX	DCON	LF	KWW	KDP						
MFB160125R12B40HN09	125	12/3	125	135	40	63	16.4	9	8	HNE(M)X0905	×	✓	Fig1	●
MFB160125R15B40HN09	125	15/3	125	135	40	63	16.4	9	8	HNE(M)X0905	×	✓	Fig1	●
MFB160160R20C40HN09	160	20/4	160	170	40	63	16.4	9	8	HNE(M)X0905	×	✓	Fig2	●
MFB160200R25C60HN09	200	25/5	200	210	60	63	25.7	14	8	HNE(M)X0905	×	✓	Fig2	●
MFB160250R30C60HN09	250	30/6	250	260	60	80	25.7	14	8	HNE(M)X0905	×	✓	Fig2	○
MFB160315R40D60HN09	315	40/8	315	325	60	80	25.7	14	8	HNE(M)X0905	×	✓	Fig3	○

● Stock ○ Available Upon Order

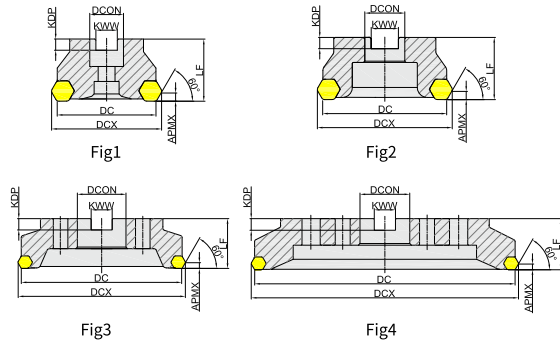
Spare Parts

Part Name	Adjusted Wedge	Clamp Wedge	Clamp Double Head Screw	Adjusted Double Head Screw	Adjustable Lamp	Wrench		
Inserts	Shape							
	Specification	CWA02	CWA01	SDAM6.0X20.0	SDAM8.0X24.5	AMFB160-1-RA	TH30L	TH40L
HNE(M)X0905	Ordering Code	CWA02B	CWA01B	SDAM060200B	SDAM080245B	AMFB1601RAB	TH30LB	TH40LB

Face Milling

MFB260

Arbor



Sparse Pitch

Ordering Code	Dia-meter	Teeth	Dimension(mm)						APMX	Suitable for	Coolant	Shim	Shape	Stock
			DC	DCX	DCON	LF	KWW	KDP						
MFB260063R05A22HN09	63	5	63	72	22	40	10.4	6.3	8	HNE(M)X0905	×	×	Fig1	●
MFB260080R06A27HN09	80	6	80	90	27	50	12.4	7	8	HNE(M)X0905	×	×	Fig1	●
MFB260100R08B32HN09	100	8	100	110	32	50	14.4	8	8	HNE(M)X0905	×	×	Fig2	●
MFB260125R12B40HN09	125	12	125	135	40	63	16.4	9	8	HNE(M)X0905	×	×	Fig2	●
MFB260160R15C40HN09	160	15	160	170	40	63	16.4	9	8	HNE(M)X0905	×	×	Fig3	●
MFB260200R18C60HN09	200	18	200	210	60	63	25.7	14	8	HNE(M)X0905	×	×	Fig3	●




● Stock ○ Available Upon Order

Dense Pitch

Ordering Code	Dia-meter	Teeth	Dimension(mm)						APMX	Suitable for	Coolant	Shim	Shape	Stock
			DC	DCX	DCON	LF	KWW	KDP						
MFB260080R08A27HN09	80	8	80	90	27	50	12.4	7	8	HNE(M)X0905	×	×	Fig1	●
MFB260080R10A27HN09	80	10	80	90	27	50	12.4	7	8	HNE(M)X0905	×	×	Fig1	●
MFB260100R10B32HN09	100	10	100	110	32	50	14.4	8	8	HNE(M)X0905	×	×	Fig2	●
MFB260100R14B32HN09	100	14	100	110	32	50	14.4	8	8	HNE(M)X0905	×	×	Fig2	●
MFB260125R15B40HN09	125	15	125	135	40	63	16.4	9	8	HNE(M)X0905	×	×	Fig2	●
MFB260160R20C40HN09	160	20	160	170	40	63	16.4	9	8	HNE(M)X0905	×	×	Fig3	●
MFB260200R25C60HN09	200	25	200	210	60	63	25.7	14	8	HNE(M)X0905	×	×	Fig3	●
MFB260250R30C60HN09	250	30	250	260	60	80	25.7	14	8	HNE(M)X0905	×	×	Fig3	○
MFB260315R40D60HN09	315	40	315	325	60	80	25.7	14	8	HNE(M)X0905	×	×	Fig4	○
MFB260315L40D60HN09	315	40	315	325	60	80	25.7	14	8	HNE(M)X0905	×	×	Fig4	○

● Stock ○ Available Upon Order

Spare Parts

Part Name	Clamp Wedge	Clamp Double Head Crew	Wrench
Inserts Shape			
	HNE(M)X0905	CWA01 CWA01B	SDAM6.0X20.0 SDAM060200B

Recommended Cutting Data

Workpiece	Hardness	Grade	Specification	Ap (mm)	Cutting Speed Vc(m/min)	Feed Rate/Edges fz(mm)		
						Light Cutting(L)	Medium Cutting(M)	Heavy Cutting(H)
K	Grey Cast Iron ≤ HB280	GK2115 GK4125	HNE(M)X0905	4	280 (180-400)	0.15 (0.1-0.2)	0.2 (0.1-0.3)	0.3 (0.2-0.4)
	Nodular Cast Iron, Vermicular Graphite Cast Iron ≤ HB350	GK4125 GK2115	HNE(M)X0905	4	230 (160-350)	0.1 (0.05-0.15)	0.15 (0.1-0.2)	0.2 (0.15-0.3)